



11

Medium Voltage VFD

11

 \bigcirc

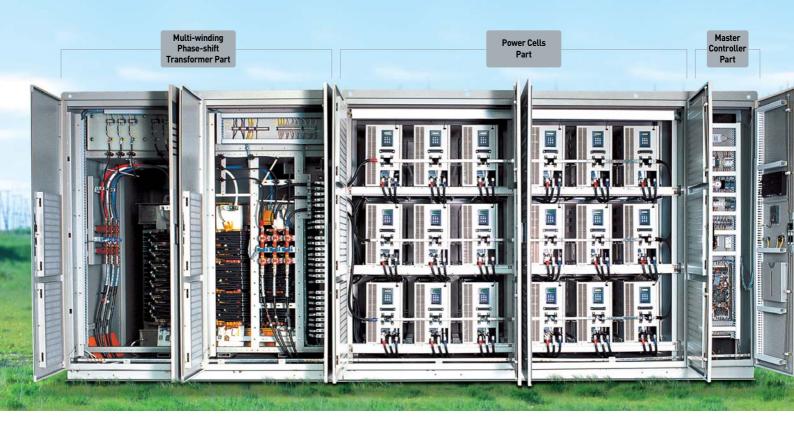
Perfect Energy Saving Drive

3kV 200kVA ~ 3,700kVA / 4kV 250kVA ~ 4,700kVA 6kV 400kVA ~ 7,500kVA / 10kV 600kVA ~ 11,000kVA



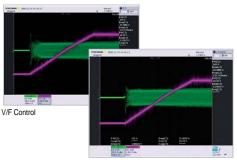
LS MV VFD Perfect Energy Saving Drive

- The most efficiency energy management for great energy saving.
- User friendly convenience monitoring system
- Optimum solution for variety industry fields.



Sensorless Vector Control

- MV VFD adopts powerful Sensorless vector control algorithm on the basis of LV VFD's technology, and it improves not only the torque control characteristics, but the speed control ability in uncertain condition caused by the load variation as well.
- MV VFD generates strong torque at a low speed range as shown below.



Sensorless Vector Control

Flying Start

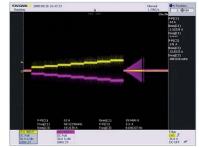
 In case of more than 2 fans operated in one system or heavy fan spinning by inertia, MV VFD detects motor's speed and is able to control motor effectively.



$Ch1:Output\ Current\ /\ Ch2:Output\ Frequency$

> Auto tuning

- In the application which requires a high torque at low speed, the electrical parameters of motor should be properly set for an optimal operation.
- The Auto tuning function automatically measures the motor parameters needed for control selected in control mode such as stator resistance, rotor resistance, leakage inductance and no-load current.



Auto tuning Ch1: Output Current / Ch2: Output Current

>>> Configuration of Medium Voltage VFD (6600V)

Multi-winding Transformer

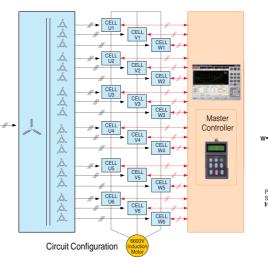
Cell input voltage can be connected each terminal and 36 pulse/18 winding of dry type phase-shift transformer has equipped. Also it has constructed 5% tap for input voltage change.

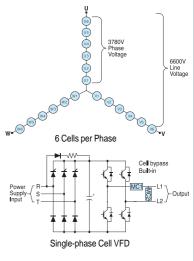
Power Cells

6 cell connected in series per VFD output phase. It occurs 25 level, 3 phase output voltage. Each cell uses PWM switching with distributed control process. Cell maintenance is user friendly as self cell protection and built-in bypass function.

Master Controller

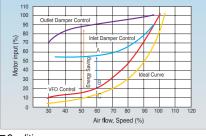
There is a Master Controller for managing PWM output voltage. It uses CAN communication and controls VFD with 18 each unit cell and optical communication. It also has user friendly MV System View for system maintaining and monitoring





>>> Energy Saving

Compared to the airflow control by using dampers, the VFD saves more energy.



Conditions

(1) Applicable Motor: 3300V, 600kW, 6P (with 95% motor Efficiency) (2) 60% airflow operation (with 90% motor efficiency at 100% airflow)

1. Power at inlet damper control

 $600 \times 0.9 \times 0.55 \times \frac{1}{0.95} = 312.6 kW \cdots (1)$

2. Power at VFD energy saving control

■ Motor output (point C) 600×0.9×(0.6)³= 116.6kW.....(1)

Motor input power

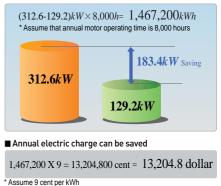
$$116.6 \times \frac{1}{0.95 \text{ Motor efficiency}} = 122.7 kW$$

VFD input power (point b)

$$122.7 \times \frac{1}{0.95 \text{ VED afficiency}} = 129.2kW.....(2)$$

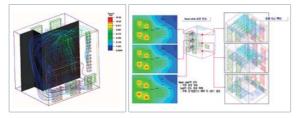
3. Energy Saving

Annual energy saving by VFD (1) -(2)



>>> Compact Size

 MV VFD has designed an optimum inner panel through heat analysis; it promotes to get the most out of space.



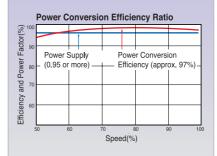
Energy Saving & High Efficiency

 MV VFD realizes high efficiency and high power factor more than 95% without any compensation tools.

 MV VFD realizes perfect energy saving VFD system without input/ output filter.

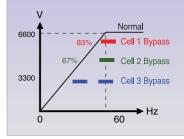
Redundant Cell Power Factor Control

- MV VFD has no extra charge for low power factor.
- MV VFD's voltage regulation is advanced.
- MV VFD keeps High power factor with standard induction motor in all of the speed range. (More than 95%)

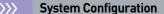


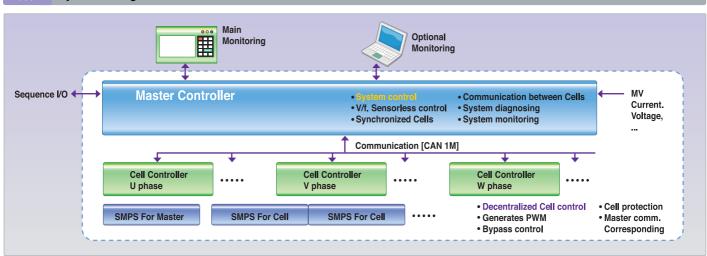
Built-in Cell Bypass

- In case of cell failure during operation, the fault cell is bypassed and 83% of the rated voltage can be output after the failure of one cell.
- This function can be operated by automation and manual setting.
- MV VFD's drag torque is constantly maintained when cell is bypassed.

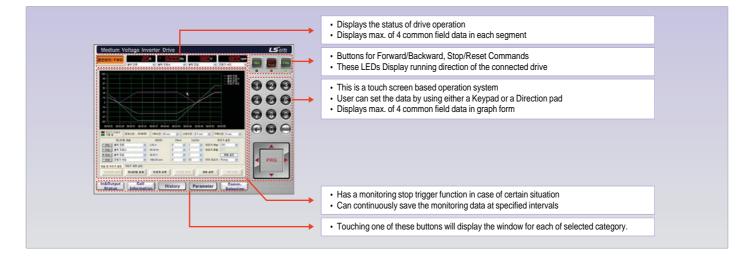


LS MV VFD Perfect Energy Saving Drive





MV System View (Option)

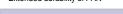


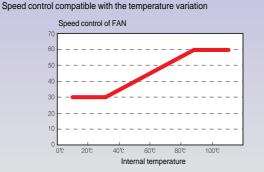
 $\rangle\rangle\rangle$

FAN speed control by inverter internal heat value

Automatic control for cooling FAN compatible with inverter internal temperature

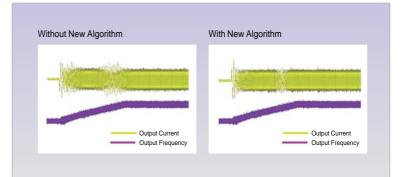
- Reduced FAN noise with optimized control
- Reduced power consumption of FAN
- Extended durability of FAN





New algorithm for an anti-current hunt

- When the motor operates, mechanic resonant or resonant point of each component's organic union makes
 current hunt. It occurs over current trip or damaged motor shaft.
- New algorithm, the advanced technology compared with the currently jump function, resolves the current
 hunt generated by the resonance of the frequency in the specific site and it drives with stable in all
 frequencies of the operating sector



Standard Specifications

	3,000V Model Number [60Hz]	LSMV-030S200	LSMV-030S300	LSMV-030S400	LSMV-030S500	LSMV-030S600	LSMV-030S750	LSMV-030S10H	LSMV-030S12H	LSMV-030S15H	LSMV-030S20H	LSMV-030S25H	LSMV-030S30H	LSMV-030S37H
	Model Number [50Hz]	LSMV-030F200	LSMV-030F300	LSMV-030F400	LSMV-030F500	LSMV-030F600	LSMV-030F750	LSMV-030F10H	LSMV-030F12H	LSMV-030F15H	LSMV-030F20H	LSMV-030F25H	LSMV-030F30H	LSMV-030F37H
	3,300V Model Number [60Hz]	LSMV-033S200	LSMV-033S300	LSMV-033S400	LSMV-033S500	LSMV-033S600	LSMV-033S750	LSMV-033S10H	LSMV-033S12H	LSMV-033S15H	LSMV-033S20H	LSMV-033S25H	LSMV-033S30H	LSMV-033S37H
3kV Class	Model Number [50Hz]	LSMV-033F200	LSMV-033F300	LSMV-033F400	LSMV-033F500	LSMV-033F600	LSMV-033F750	LSMV-033F10H	LSMV-033F12H	LSMV-033F15H	LSMV-033F20H	LSMV-033F25H	LSMV-033F30H	LSMV-033F37H
	Output Capacity [kVA]	200	300	400	500	600	750	1000	1200	1500	2000	2500	3000	3700
	Cell Rated Current [A]	35	53	70	88	105	131	175	218	260	350	438	525	657
	Max. Applicable Motor Capacity [kV	160	250	330	410	500	620	850	1000	1250	1700	2080	2500	3150
	Model Number	LSMV-041F250	LSMV-041F380	LSMV-041F500	LSMV-041F630	LSMV-041F750	LSMV-041F950	LSMV-041F12H	LSMV-041F15H	LSMV-041F19H	LSMV-041F25H	LSMV-041F31H	LSMV-041F37H	LSMV-041F47H
(1)(0)	Output Capacity [kVA]	250	380	500	630	750	950	1200	1500	1900	2500	3100	3700	4700
4kV Class	Cell Rated Current [A]	35	53	70	88	105	131	175	218	260	350	438	525	657
	Max. Applicable Motor Capacity [kV	200	310	410	530	620	790	1000	1250	1580	2080	2650	3150	4000
	6,000V Model Number [60Hz]	LSMV-060S400	LSMV-060S600	LSMV-060S800	LSMV-060S10H	LSMV-060S12H	LSMV-060S15H	LSMV-060S20H	LSMV-060S25H	LSMV-060S30H	LSMV-060S40H	LSMV-060S50H	LSMV-060S60H	LSMV-060S75H
	Model Number [50Hz]	LSMV-060F400	LSMV-060F600	LSMV-060F800	LSMV-060F10H	LSMV-060F12H	LSMV-060F15H	LSMV-060F20H	LSMV-060F25H	LSMV-060F30H	LSMV-060F40H	LSMV-060F50H	LSMV-060F60H	LSMV-060F75H
6kV Class	((oo) Model Number [60Hz]	LSMV-066S400	LSMV-066S600	LSMV-066S800	LSMV-066S10H	LSMV-066S12H	LSMV-066S15H	LSMV-066S20H	LSMV-066S25H	LSMV-066S30H	LSMV-066S40H	LSMV-066S50H	LSMV-066S60H	LSMV-066S75H
	6,600V Model Number [50Hz]	LSMV-066F400	LSMV-066F600	LSMV-066F800	LSMV-066F10H	LSMV-066F12H	LSMV-066F15H	LSMV-066F20H	LSMV-066F25H	LSMV-066F30H	LSMV-066F40H	LSMV-066F50H	LSMV-066F60H	LSMV-066F75H
	Output Capacity [kVA]	400	600	800	1000	1200	1500	2000	2500	3000	4000	5000	6000	7500
	Cell Rated Current [A]	35	53	70	88	105	131	175	218	260	350	438	525	657
	Max. Applicable Motor Capacity [kV	330	500	660	850	1000	1250	1700	2080	2500	3400	4100	5000	6200
	Model Number	LSMV-100F600	LSMV-100F900	LSMV-100F12H	LSMV-100F15H	LSMV-100F18H	LSMV-100F22H	LSMV-100F30H	LSMV-100F37H	LSMV-100F45H	LSMV-100F60H	LSMV-100F75H	LSMV-100F90H	LSMV-100F11M
10kV	Output Capacity [kVA]	600	900	1200	1500	1800	2200	3000	3700	4500	6000	7500	9000	11000
Class	Cell Rated Current [A]	35	53	70	88	105	132	175	218	260	350	438	525	657
01400	Max. Applicable Motor Capacity [kV	500	700	1000	1250	1500	1800	2500	3150	3800	5000	6200	7200	9300
Power Fac	tor			1	1	Approx.	95% (rate	d speed a	nd load c	ondition)	1			1
Efficiency			Approx. 98.5%") (rated speed and load condition)											
Input curr	ent THD		Satisfies IEEE Standard											
Input	Main circuit		3-phase 3 kV/3.3 kV/4.16 kV/6 kV/6.6 kV/10 kV ±10%, 50/60 Hz											
	Control circuit		3-phase 220 V/380 V/440 V ±10%, 50/60 Hz ±5%											
• • •	Rated voltage		3-phase 3 kV/3.3 kV/4.16 kV/6 kV/6.6 kV/10 kV Max. 25 level											
Output	Output frequency		0 - 120 Hz											
	Control method		V/F, sensorless vector control											
	Frequency control precision		±0.1%											
	Frequency resolution	0.01 Hz												
Control	Accel/Decel time		6000 s											
	Overload tolerance		120% 60 s											
	Method of modulation		Multi-level pulse width modulation (multi-level PWM)											
	Extra features		Flying start / Cell bypass											
	Keypad loader		RS-232, Modbus-RTU, key input mode											
Operation	System monitoring	HMI (XP-50) basic installation												
	MV System View (Option)	Built-ir	Built-in touch screen input-type wide-view angle 12.1-inch 144-color TFT-KEYPAD, 1024×768 resolution and 40 ms response speed.								speed.			
Signal	Digital PLC	Input: 15 channels, output: 9 channels XBC-DR64H input: 32 channels, output: 32 channels												
Input/Output												4 - 20 m/		
Protective		Overcu	Overcurrent, overvoltage, insufficient voltage, ground fault, drive overheat, motor overheat fan trip, overload, communications error, cell trip RS-485 built-in, option: DeviceNet, Profibus, Modbus-RTU, Modbus/TCP, Ethernet/IP											
Communio				RS-485 b	uilt-in, op	tion: Devi	ceNet, Pro		odbus-RT	U, Modbu	s/TCP, E	thernet/IP		
Structure	Protection level		IP20											
	Cell bypass					Defa	ault built-ir			ass)				
	Cooling method		Air-cooled											
Installation environment	Ambient temperature				0~40°C									
	Humidity		Max. 85% (should not have condensation)											
			Below 1,000 m											
	Installation		Indoor											
Input trans	sformer					Class H, a	air-cooling	, N/+5%/	10% or -5	%/N/+5%				

🔰 Model Number SIVI Product Type # G : General Type R : Regeneration Type G1:1[#]Generation LS Industrial Systems Medium Voltage VFD **Total Capacity** MV VFD Capacity (kVA) Class 200 : 200 kVA 15H : 1500 kVA 55H : 5500kVA 200 : 200 kVA 15H : 1500 kVA 55H : 5500 kVA 250 : 250 kVA 20H : 6000 kVA 50H : 6000 kVA 300 : 300 kVA 20H : 2000 kVA 70H : 7000 kVA 400 : 400 kVA 25H : 2500 kVA 75H : 7500 kVA 500 : 500 kVA 30H : 3000 kVA 50H : 8000 kVA 600 : 600 kVA 35H : 3500 kVA 90H : 9000 kVA 700 : 700 kVA 40H : 4000 kVA 90H : 9500 kVA 800 : 600 kVA 45H : 4500 kVA 10H : 1000 kVA 10H : 1000 kVA 45H : 4500 kVA 10H : 1000 kVA 10H : 1000 kVA 45H : 4500 kVA 10H : 1000 kVA 3kV 200 300 400 500 600 750 1000 1200 1500 2000 2500 3000 3700 Input Voltage Input Frequency 030:3000[V] F : 50[Hz] 1200 1500 1900 2500 3100 3700 4700 4kV 250 380 500 630 750 950 033 : 3300[V] 041 : 4160[V] S:60[Hz] 6kV 400 600 800 1000 1200 1500 2000 2500 3000 4000 5000 6000 7500 060 : 6000[V] 600 900 1200 1500 1800 2200 3000 3700 4500 6000 7500 9000 11000 10kV 066 : 6600[V] 100 : 10000[V] 13H : 1250 kVA * As for the specific information, please contact LS Industrial Systems Co,. Ltd.

*1) without transformer

Medium Voltage Drive | 5

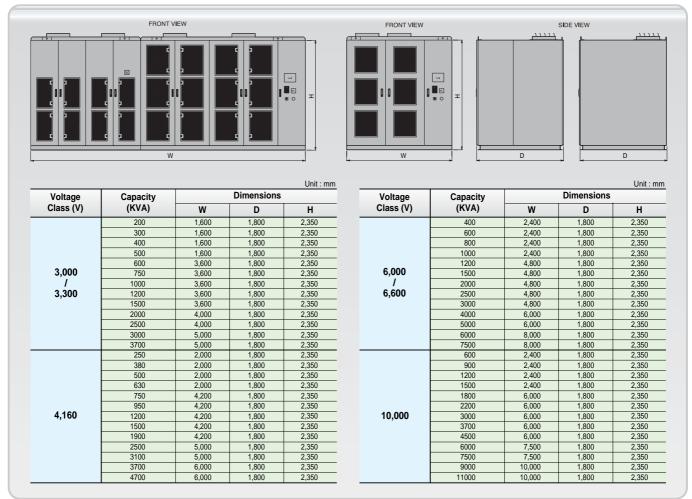
Display of Master Controller Faults

Protective function	Keypad loader	Contents
Overcurrent	Output OCT	Blocks drive output if the output is more than 140% of the rated current for the drive.
Cell overvoltage protection	DC-Link OVT	Blocks drive output if the DC_Link voltage of each cell becomes higher than the standard.
Input overvoltage protection	Input OVT	Blocks drive output when voltage of transformer input terminal become higher than 120% of the specified standard voltage (rated voltage of the transformer).
Input low-voltage protection	Input LVT	Blocks drive output when voltage of transformer input terminal becomes lower than 70% of the specified standard voltage (rated voltage of the transformer).
Overload trip Overload protection	Over Load	Blocks drive output and processes it as a fault if the drive output exceeds OLT (overload) time and OLT (overload) levels set in [FU1-60] and [FU1-61] by the user for the rated current of the motor.
Transformer overheat	Trans Over Heat	Blocks drive output and processes it as a fault if the cooling fan experiences problems or the transformer overheats because of foreign substances in the cooling fan, and therefore the detected temperature (transformer PTC) value is over 120 degrees.
Cell overheat	CELL OverHeat	Blocks drive output when the master receives the heat sink temperature of each cell and the cell temperature is higher than 75 degrees (configurable).
Cell fault	Cell Fault	When any fault (e.g., overvoltage, low-voltage, NTC Open, Fuse Open, over current, Arm Short, overheat) occurs on each cell composing the drive, the master recognizes the fault by communications, blocks drive output and processes it as a fault.
Electronic thermal	E-Thermal	Computes motor overheat when the motor is running with overload by ETH 1 minute rating set in FU1-54 and ETH continuation value set in FU1-55 considering correlations between current amount and heat. If the drive overheat exceeds the specified condition, it blocks drive output and processes it as a fault.
External trip 1	Ext.Trip 1	Use when you want to block drive output by an external trip signal. It detects a trip with the external trip terminal within the drive and then blocks drive output if a trip is detected to protect motor overload.
External trip 2	Ext.Trip 2	Use when you want to block drive output by an external trip signal. It detects a trip with the external trip terminal within the drive and then blocks drive output if a trip is detected to protect motor overload.
Input open-phase	InPhaseOpen	Blocks drive output if input (R, S and T) open-phase occurs in the transformer. It detects the input current of the transformer to check an open-phase.
Output open-phase	OutPhase Open	Blocks drive output if output (U, V and W) open-phase occurs to the driver. It detects the output current of the drive to check an open-phase.
BX protection (Momentary cutoff)	вх	Use this for an emergency stop of the drive. It momentarily blocks drive output when drive BX terminal is input. The drive returns to its normal condition if BX terminal is off. Caution: Use this with caution.
Communications error 1	COM Error CPU Error	Displayed when communications between the main board of drive and keypad is inadequate.
Communications error 2	CAN Error	Blocks drive output if communications between master and each cell experience problems more than three times consecutively.
Operation method when a frequency command was lost	LOP/LOV/LOI/ LOX	Select one of Continue operation, Deceleration stop and Free Run stop according to [I/O-12] operation method when a frequency command is lost.
Drive overload	Inv. OLT	Blocks drive output when the drive output stays longer than a minute with 120% of rated current of the drive. (Character of inverse time operation)
Ground fault protection	Ground Fault	Blocks drive output if a drive's output wire has a ground fault or insulation of the motor becomes deteriorated for longer than the specified GFT level and the GFT trip time that is set on the drive.
Fan error	FAN Error	Blocks drive output when there is a trouble with a fan. A fault on the system fan may cause transformer and cell overheat. Returns to its original condition when the fault is handled with terminal input.
Insufficient UPS control power	Control LVT	Supplies master control power via UPS if there is a control power outage. Blocks drive output and processes it as a fault if the drive cannot be operated normally because of lack in UPS capacity after it supplies power. (holding time by UPS capacity [IO-98 UPS_OFF_Dly] is configurable.)

🔰 Cell Fault Display

Protective function	Keypad loader	Contents
Overcurrent	Over Current 1	If the cell output current becomes larger than the cell IGBT rating (which varies according to the capacity of each cell), the system processes it as a cell fault, sends a fault signal to the master, and then blocks drive output.
Cell overvoltage protection	Over Voltage	If the DC_Link voltage of a cell becomes higher than the specified standard voltage (820 V for 400 V cell, 1100 V for 600 V cell), the system processes it as a fault, sends a fault signal to the master, and blocks drive output.
Arm short	Over Current 2	If an arm short occurs on a cell's IGBT, the system processes it as a cell fault, sends a fault signal to the master, and blocks drive output.
Communications error	Can Rx Error	If the master does not receive communications signal three times consecutively, the system processes it as a cell fault, sends fault signal to the master, and blocks drive output.
Fuse damage	Fuse Open	If the fuse inside a cell is damaged due to overcurrent in the cell, the system processes it as a cell fault, sends a fault signal to the master, and blocks drive output.
Cell overheat	Over Heat	If the heat sink in a cell overheats because of cooling fan failure or by cooling fan disorder, and the temperature became higher than 80 degrees, the system processes it as a cell fault, sends a fault signal to the master, and blocks drive output.
NTC open	NTC open	If there is a problem with the device (NTC) for detecting cell heat sink temperature, the system processes it as a cell fault, sends a fault signal to the master, and blocks drive output.
Low voltage protection	Low Voltage	When power voltage of the cell is lowered, it causes torque shortage or motor overheat. Therefore, if power voltage of the cell drops below the voltage detection level (less than 70% of standard input voltage), the sytem processes it as a cell fault, sends fault signal to the master, and blocks drive output.

Form	for quotation	
1	Name of Application	
2	Type of Load	Pump Fan Blower Compressor Others
3	Torque Characteristics	□ Variable Torque □ Proportional Torque □ Constant Torque □ Constant Output J(GD²/4) kg·㎡
4	Operation Conditions	Motor Current <u>A</u> , Annual Operation Time <u>hours</u>
5	Motor Specifications	□ Squirrel-Cage Induction motor □ Wound-Rotor Type Motor □ Existing □ New OutputKW, VoltageV, FrequencyHz, Pole NumberP Speedmin_, Rated CurrentA, Efficiency%, Power, Factor%
6	Speed Control Range	Minimum/ <u>min</u> to Maximum/ <u>Min</u> or Minimum/ <u>Hz</u> to Maximum/ <u>Hz</u>
7	Acceleration/Deceleration Time Setting	Acceleration Time <u>Second(s)/min</u> Deceleration Time <u>Second(s)</u> / <u>min</u>
8	Overload Capacity	% /Second(s)
9	By-Pass Operation Circuit	□ Required < □ Automatic □ Manual >
10	Power Supply Specifications	Main Circuit Voltage <u> </u>
11	Ambient Conditions	Indoors Ambient Temperature°C, Humidity% or less Air-Conditioning Facility (Provided Not Provided) Install Space (Widthmm Heightmm Depthmm) Cable Entry (Bottom Top)



LS IS Co., Ltd.

HEAD OFFICE

LS Tower 1026-6, Hogye-dong, Dongan-gu, Anyang-si, Gyeonggi-do 431-848, Korea

- Middle East +82-2-2034-4091 / bonseongk@lsis.biz
- = Europe & CIS & Africa +82-2-2034-4376 / vwsohn@lsis.biz
- Asia Pacific & America +82-2-2034-4645 / sungkyup@lsis.biz
- Global Network
- LSIS Europe B.V. >> Amsterdam, Netherland Address: 1st. Floor, Tupolevlaan 48, 1119NZ Schiphol-Rijk, The Netherlands Tel: 31-20-654-1420 Fax: 31-20-654-1429 e-mail: junshickp@lsis.biz
- LSIS (Middle East) FZE >> Dubai, U.A.E. Address: LOB 19 JAFZA VIEW TOWER Rm 205 Jebel Ali Freezone, P.O.BOX 114216, Dubai, U.A.E. Tel: 971-4-886 5360 Fax: 971-4-886-5361 e-mail: jungyongl@lsis.biz
- Dalian LSIS Co., Ltd. >> Dalian, China Address: No.15, Liaohexi 3-Road, Economic and Technical Development zone, Dalian 116600, China Tel: 86-411-8273-7777 Fax: 86-411-8730-7560 e-mail: lixk@lsis.com.cn
- LSIS (Wuxi) Co., Ltd. >> Wuxi, China Address: 102-A, National High & New Tech Industrial Development Area, Wuxi, Jiangsu,214028, P.R.China Tel: 86-510-8534-6666 Fax: 86-510-522-4078 e-mail: xuhg@lsis.com.cn
- LS-VINA IS Co., Ltd. >> Hanoi, Vietnam Address: Nguyen Khe - Dong Anh - Ha Noi - Viet Nam Tel: 84-4-882-0222 Fax: 84-4-882-0220 e-mail: srjo@lsisvina.com
- LS-VINA IS Co., Ltd. >> Hochiminh , Vietnam Address: 41 Nguyen Thi Minh Khai Str. Yoco Bldg 4th Floor, Hochiminh City, Vietnam Tel: 84-8-3822-7941 Fax: 84-8-3822-7942 e-mail: sbpark@lsisvina.com

- © 2009.03 LSIS Co., Ltd. All Rights Reserved.
 - LSIS Tokyo Office >> Tokyo, Japan
 - Address: 16FL, Higashi-Kan, Akasaka Twin Tower 17-22, 2-chome, Akasaka, Minato-ku Tokyo 107-8470, Japan Tel: 81-3-3582-9128 Fax: 81-3-3582-2667 e-mail: jschuna@lsis.biz
 - LSIS Shanghai Office >> Shanghai, China Address: Room E-G, 12th Floor Huamin Empire Plaza, No.726, West Yan'an Road Shanghai 200050, P.R. China Tel: 86-21-5237-9977 (609) Fax: 89-21-5237-7191 e-mail: jinhk@lsis.com.cn
 - LSIS Beijing Office >> Beijing, China Address: B-Tower 17FL Beijing Global Trade Center B/D. No.36, BeiSanHuanDong-Lu, DongCheng-District, Beijing 100013, P.R. China
 - Tel: 86-10-5825-6025,7 Fax: 86-10-5825-6026 e-mail: cuixiaorong@lsis.com.cn
 - LSIS Guangzhou Office >> Guangzhou, China Address: Room 1403,14F,New Poly Tower,2 Zhongshan Liu Road,Guangzhou, P.R. China Tel: 86-20-8326-6764 Fax: 86-20-8326-6287 e-mail: linsz@lsis.biz
 - LSIS Chengdu Office >> Chengdu, China Address: 12Floor, Guodong Building, No52 Jindun Road Chengdu, 610041, P.R. China Tel: 86-28-8612-9151 Fax: 86-28-8612-9236 e-mail: yangcf@lsis.com.cn
 - LSIS Qingdao Office >> Qingdao, China Address: 7B40,Haixin Guangchang Shenye Building B, No.9, Shandong Road Qingdao 26600, P.R. China Tel: 86-532-8501-6568 Fax: 86-532-583-3793 e-mail: lirj@lsis.com.cn

Specifications in this catalog are subject to change without notice due to continuous product development and improvement.

2011.06

LS Medium Voltage VFD(E) 2009. 03/(05) 2011. 06 Printed in Korea HumanPower