Declaration of Conformity



We here with declare, 181, Samsung-Ri, Mokcheon-Eup,
Chonan-Si, Chungcheongnam Do, R.O.K
Automation equipment plant
LS Industrial Systems Co., Ltd.

that the following equipment complies with the appropriate basic safety and health requirements of the EC Directive based on its design and type, as brought into circulation by us.

In case of alteration of the equipment, not agreed upon by us, this declaration will lost its validity.

Products Description: Programmable Logic Controller

Products Type: MASTER-K120S Series

Applicable EC Directive: EC Low Voltage Directive (73/23/EEC)

EC Directive of Electromagnetic

Compatibility (89/336/EEC)

Authorized Signature : 42 84

Date : 28/11/2006

Yong-Chul Dokko Plant Manager Chonan Chonan Plant LS Industrial system Co.,Ltd.

LS Industrial Systems Co., Ltd.



1. Applicable harmonized standards: listed in Table 1

Table 1

Standard	Clause	Requirement	
	2	Service conditions and physical environments related requirements	
EN61131-2	3	Electrical requirements	
	4	Mechanical requirements	
	5	Information to be provided by the manufacturer	
	6	Test and verifications	
EN50081-2		Electromagnetic compatibility generic emission standard	
EN50082-2		Electromagnetic compatibility generic immunity standard	
EN55011		Limits and methods of measurement of radio interference characteristics of information technology equipment	
IEC801		Electromagnetic compatibility for industrial process measurement and control equipment	
IEC801-2 (EN61000-4-2)		Electrostatic discharge requirements	
IEC-801-3		Radiated electromagnetic field requirements	
(EN61000-4-3 IEC801-4 (EN61000-4-4)		Electrical fast transient burst requirements	
IEC801-5		Surge immunity requirements	
IEC801-6		Conducted immunity requirements	
IEC255-4 (EN61000-4-10)		Damped oscillatory magnetic field immunity test	

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2. List of modules: listed in Table 2

Table 2

No.	Model	Description	Remark
1	K7M-DR10U	AC100~240V, DC24V 6 Input / 4 Relay Output	
2	K7M-DR14U	AC100~240V, DC24V 8 Input / 6 Relay Output	
3	K7M-DT10U	AC100~240V, DC24V 6 Input / 4 NPN Tr. Output	
4	K7M-DT14U	AC100~240V, DC24V 8 Input / 6 NPN Tr. Output	
Built-in Functions		Programing capacity : 10 ksteps	
		Pulse Catch(10 \(\mu \sigma : 2Points, 50 \(\mu \sigma : 6Points) \)	
		Input Filter (0 ~ 1,000ms)	
		External Interrupt(10 \(\mu \sigma : 2 \text{Points}, 50 \(\mu \sigma : 6 \text{Points} \)	
		3 Communication ports : Loader port, RS-232C, RS-485 (Dedicated, User Defined, Modbus Master/slave)	
		Positioning : 2 Axis 100 kpps(DT Type only)	
		High Speed Counter (2 Phase : 50kHz 1Ch., 10kHz 1Ch.)	
		PID Loop with auto-tuning(8 Loops)	